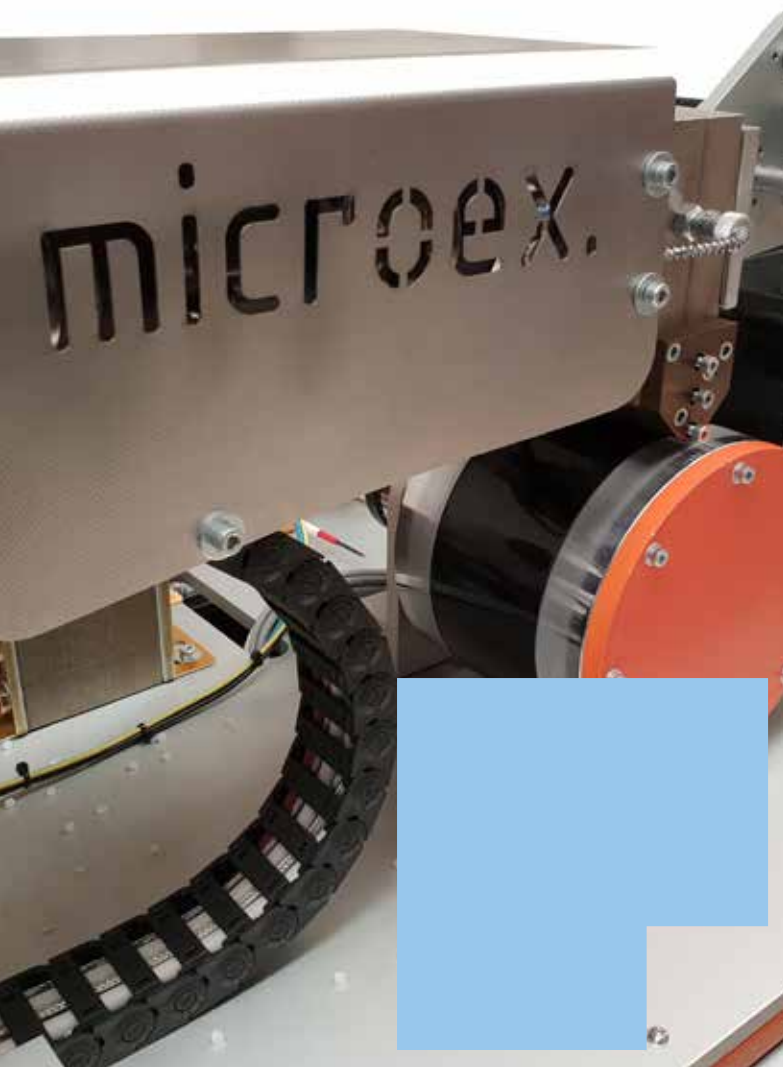


OEUR.EX.MA
LAB & PILOT TECHNOLOGY — SYNCRO GROUP



PRODUCT CATALOGUE



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ZERO WASTE MYSSION

The ambitious project of the group, which started a few years ago, is now identified with a clear message and a corporate mission called "ZERO WASTE MYSSION".

All the machines and systems developed by Syncro Group have the common objective to reduce industrial waste; going forward the new generation of products from Syncro Group will be identified with the "PLANET APPROVED" brand.

Intelligent management of raw materials, analysis and selection of post-consumer and post-industrial waste, recipe testing and optimisation, production automation, in-line quality and post-industrial waste recycling identify the "ZERO WASTE MYSSION" of Syncro Group.

Syncro Group is a leading supplier of automation for extrusion, quality control systems, material handling and storage, defect measurement, recycling lines, laboratory and pilot lines through the expertise of the companies SYNCRO, PLASMAC, PLANTECH-CST, ACELABS, and EUR.EX.MA.

Syncro Group has 9 production plants as well as subsidiaries in the USA, Brazil, China, Japan and India.

YOUR GLOBAL LOCAL COMPANY



EUR.EX.MA

Eurotech Extrusion Machinery offers, since 1999, Lab and Pilot Extrusion lines designed for material testing and small-scale industrial production. We meet the needs of laboratories and R&D departments of companies specialized in the manufacturing and processing of thermoplastic materials.



ENGINEERING & DESIGN

Thanks to the know-how of our technical team, at **EUR.EX.MA** we combine engineering and design to develop cutting-edge solutions in the field of **Plastic Processing Technologies**. We design tailor-made systems to meet specific process, material and performance requirements, with Made-in-Italy build quality for high mechanical performance.



EUR.EX.LAB

EUR.EX.LAB is our extrusion testing laboratory, where you can test the processability of your materials and obtain samples for functional and quality evaluation. During testing, our technicians will support you from feasibility assessment to optimisation of extrusion settings, and the design of customised configurations and solutions.



CUSTOMER CARE

We follow every stage of the project — from design and production, to installation, training, and after-sales support — with care and expertise. EUR.EX.MA provides professional and prompt assistance worldwide, including a remote intervention service managed by specialized technicians.





microex blown

BLOWN FILM lines are designed to produce blown film from virgin and recycled polymers, compounds, masterbatches and additives. The resulting samples are suitable for testing optical and mechanical properties, material processability and visual inspection of defects.

MAIN FEATURES

- **Compatibility with all materials typically used for blown film, such as PE, PP, PA, EVOH, EVA, TPU and Biopolymers**
- **Customisable configuration for desired film width and thickness**
- **High quality air cooling rings available in different sizes**
- **Visual inspection system, available on request**
- **Screw extraction in under 5 minutes to speed up the cleaning process**
- **Control panel to save and export process data on external USB**

MICROEX BLOWN

Microex Blown is the smallest of the blown film lines, equipped with the special Microex single-screw extruder, and available in monolayer, 3-layer and 5-layer versions. Versatile and efficient, it is ideal for rapid testing of polymeric materials with low waste and energy consumption (3 kW).

TECHNICAL SPECIFICATION	MICROEX BLOWN		
	monolayer	3 layers	5 layers
Screws Ø	17,5 mm - special lab design		
Die Ø	18 mm	30 mm	30 mm
Layflat Max	80 mm	180 mm	180 mm
Thickness Range	20 - 100 µm	20 - 150 µm	20 - 150 µm

Blown Film



MINIBLOWN

MiniBlown D20 and D25 are the monolayer lab models equipped with 20 and 25 mm Ø extruders. These machines are especially used for testing masterbatches and colour formulations or producing small batches.

TECHNICAL SPECIFICATION	MINIBLOWN	
	D20	D25
Screws Ø	20 mm	25 mm
Die Ø	30 mm	from 30 to 80 mm
Layflat Max	180 mm	330 mm
Thickness Range	20 - 200 µm	

MINIBLOWN • K

MiniBlown K3, K5, K7 are the multilayer lab models designed for testing the compatibility of different polymers. In particular, blown film samples can be used to evaluate the properties of barrier film with a wide range of thicknesses.

TECHNICAL SPECIFICATION	MINIBLOWN • K		
	3 layers	5 layers	7 layers
Screws Ø	any combination of 20/25 mm		
Die Ø	from 30 to 80 mm		
Layflat Max	330 mm		
Thickness Range	20 - 200 µm		

miniblown

Blown Film



pilotblown

PILOTBLOWN

PilotBlown D35 is the monolayer model designed for small-scale production of tubular film. Depending on the desired layflat, it can be equipped with customised die and rolls configurations.

TECHNICAL SPECIFICATION	PILOTBLOWN
	D35
Screw Ø	35 mm
Die Ø	from 30 to 120 mm
Layflat	from 100 to 750 mm
Thickness Range	20 - 200 µm



Blown Film



PILOTBLOWN • K

PilotBlown K3, K5, K7 are the multilayer lines designed to test the compatibility of different polymers or for small-scale production. Depending on the desired layflat, it can be equipped with customised dies and rolls configurations.

TECHNICAL SPECIFICATION	PILOTBLOWN • K		
	3 layers	5 layers	7 layers
Screws Ø	any combination of 20/25/30/35 mm		
Die Ø	from 50 to 120 mm		
Layflat	from 200 to 750 mm		
Thickness Range	20 - 200 µm		





microex cast

CAST FILM lines are designed to produce cast film from virgin and recycled polymers (including flakes), compounds, masterbatches and additives. The resulting samples are suitable for testing optical and mechanical properties, colour matching, and visual inspection of defects.

MAIN FEATURES

- **Compatibility with a wide range of materials**
- **Customisable configuration for desired film width and thickness**
- **Cast or Calender operating mode, depending on application**
- **Longitudinal adjustment of the distance between die lips and chill roll**
- **Visual inspection system, available on request**
- **Screw extraction in under 5 minutes to speed up the cleaning process**
- **Control panel to save and export process data on external USB**

MICROEX CAST

Microex Cast is the smallest of the cast film lines, equipped with the special Microex single-screw extruder, and available in monolayer and multilayer versions. Versatile and efficient, it is ideal for rapid testing of polymeric materials with low waste and energy consumption (3 kW).

TECHNICAL SPECIFICATION	MICROEX CAST	MICROEX CAST • K
	monolayer	3 layers
Screws Ø	17,5 mm - special lab design	
Max Film Width	100 mm	
Thickness Range	20 - 500 µm	20 - 500 µm
Operating Mode	Cast	

Cast Film



minicast

MINICAST

MiniCast 20, 25, 35 are the monolayer lab models equipped with 20, 25, and 35 mm Ø extruders. Depending on the desired film width and thickness, it can be equipped with customised die and chill-roll configurations.

TECHNICAL SPECIFICATION	MINICAST		
	20	25	35
Screw Ø	20 mm	25 mm	35 mm
Max Film Width	180 mm	180 mm	450 mm
Thickness Range	20 - 500 µm		
Operating Mode	Cast (1/2 chill rolls) or Calender (2/3 chill rolls)		

MINICAST • K

MiniCast K3, K5, K7 are the multilayer lab models designed to test the compatibility of different polymers. Depending on the desired film width and thickness, it can be equipped with customised dies and chill-roll configurations.

TECHNICAL SPECIFICATION	MINICAST • K		
	3 layers	5 layers	7 layers
Screws Ø	any combination of 20/25/30/35 mm		
Max Film Width	450 mm		
Thickness Range	20 - 500 µm		
Operating Mode	Cast (1/2 chill rolls) or Calender (2/3 chill rolls)		

Cast Film



microex foil

FOIL/SHEET lines are designed to produce foil and sheet from virgin and recycled polymers (including flakes), compounds, masterbatches and additives. The resulting samples are suitable for testing optical and mechanical properties and thermoformability.

MAIN FEATURES

- **Compatibility with a wide range of materials**
- **Customisable configuration for desired sheet width and thickness**
- **Calender orientation: horizontal, vertical or 45°**
- **Longitudinal adjustment of the distance between die lips and chill roll**
- **Visual inspection system, available on request**
- **Screw extraction in under 5 minutes to speed up the cleaning process**
- **Control panel to save and export process data on external USB**

MICROEX FOIL

Microex Foil is the smallest of the sheet lines, equipped with the special Microex single-screw extruder and available in monolayer and multilayer versions. Versatile and efficient, it is ideal for rapid testing of polymeric materials with low waste and energy consumption (3 kW).

TECHNICAL SPECIFICATION	MICROEX FOIL	MICROEX FOIL • K
	monolayer	multilayer
Screws Ø	17,5 mm - special lab design	
Max Sheet Width	100 mm	
Thickness Range	0,5 - 1 mm	
Layers	1	3 / 5

Foil/Sheet



MINIFOIL

MiniFoil 25, 35 are the monolayer lab models of the sheet lines that can be equipped with 25, 35 mm Ø extruders. Depending on the desired film width and thickness, it can be equipped with customised die and chill-roll configurations.

TECHNICAL SPECIFICATION	MINIFOIL	
	25	35
Screw Ø	25 mm	35 mm
Max Sheet Width	from 100 to 320 mm	
Thickness Range	0,5 - 2 mm	0,5 - 8 mm
Downstream	winder/cutting unit	

MINIFOIL • K

MiniFoil K3, K5, K7 are the multilayer lab models designed to test the compatibility of different polymers. Depending on the desired film width and thickness, it can be equipped with customised dies and chill-roll configurations.

TECHNICAL SPECIFICATION	MINIFOIL • K		
	3 layers	5 layers	7 layers
Screws Ø	any combination of 20/25/30/35 mm		
Max Film Width	from 100 to 450 mm		
Thickness Range	0,5 - 8 mm		
Downstream	winder/cutting unit		



microex CP

PELLETIZING lines are designed to granulate and blend compounds, masterbatches, additives and biopolymers. They can also be used for recovering recycled materials through the regranulation of flakes.

MAIN FEATURES

- **Compatibility with a wide range of materials, both virgin or recycled**
- **Feeding system for granules, powders, flakes, fibres and liquids**
- **Single-screw or twin-screw versions**
- **Configuration with strand pelletizer or die face cutting system**
- **Configuration with air or water cutting system**
- **Control panel to save and export process data on external USB**

MICROEX CP / CP TWIN

Microex CP is the smallest of the pelletizing lines, equipped with the special Microex single-screw extruder. Versatile and efficient, it is ideal for rapid testing of polymeric materials with low waste and energy consumption (3 kW). For more complex mixing requirements, the Microex CP TWIN features a corotating twin-screw extruder with a degassing port. Interchangeable and customisable screw elements ensure optimal and efficient polymer mixing.

TECHNICAL SPECIFICATION	CP	CP TWIN
	single	twin
Screws Ø	17,5 mm - special lab design	12 mm
Input Material Form	granules, flakes	powders, microgranules
Processed Materials	all polymers	
Throughput Max	1 kg/h	



X • TR

X • TR 20, 25, 35 are lab granulating lines that can be equipped with 20, 25, 35 mm Ø single-screw extruders. They can be equipped with a force feeder to process recycled flakes.

TECHNICAL SPECIFICATION	X • TR		
	20	25	35
Screw Ø	20 mm	25 mm	35 mm
L/D Ratio	30:1		
Processed Materials	all polymers		
Throughput Max	5 kg/h	10 kg/h	30 kg/h

X • TWIN

X • TWIN XS, S, M, L are lab granulation lines equipped with 16, 22, 30 and 35 mm Ø co-rotating twin-screw extruders. Interchangeable screw elements provide the flexibility to optimise polymer mixing for specific materials and processes. These lines can be customised with degassing ports and side feeders for the addition of powders, liquids and fibres.

TECHNICAL SPECIFICATION	X • TWIN			
	XS	S	M	L
Screws Ø	16 mm	22 mm	30 mm	35 mm
L/D Ratio	40:1 / 44:1 / 48:1 / 52:1			
Processed Materials	all polymers			
Throughput Max	5 kg/h	15 kg/h	45 kg/h	80 kg/h



microex 3D

3D Printing Filament

3D FILAMENT lines are designed for the production of 3D printing filament. They can process standard materials such as ABS, PLA, PE, TPU, PP and, when equipped with a double cooling system, several kinds of technopolymers.

MAIN FEATURES

- **Two different filament diameters available**
- **Customisable cooling system configuration**
- **High-temperature extruder version available**
- **Optional in-line diameter measurement system**
- **Screw extraction in under 5 minutes to speed up the cleaning process**
- **Control panel to save and export process data on external USB**

MICROEX 3D / 3D PLUS

Microex 3D and 3D PLUS are the smallest models of the 3D filament lines, equipped with the special Microex single-screw extruder. These models can be used to test the characteristics and formulations of different materials, and to simulate industrial production with low waste and energy consumption (3 kW).

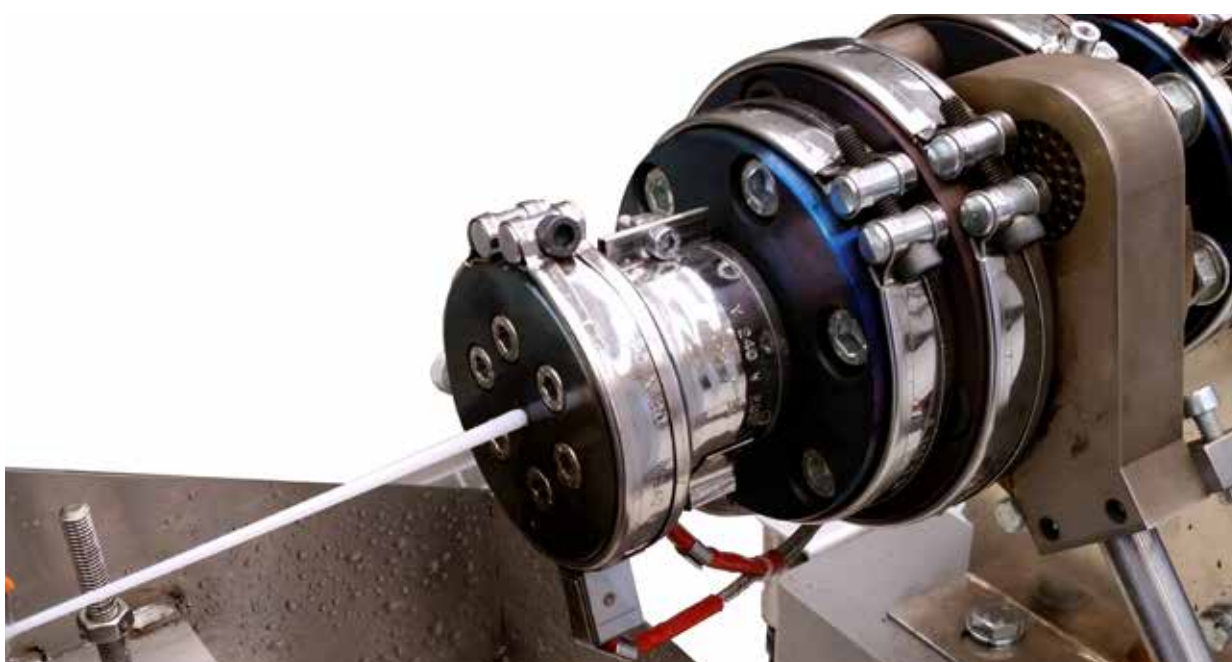
TECHNICAL SPECIFICATION	3D	3D PLUS
	single cooling	double cooling
Screw Ø	17,5 mm - special lab design	
Filament Ø	1,75 mm	
Throughput Max	1 kg/h	
Cooling System	Air	Air and Water



MINI3D

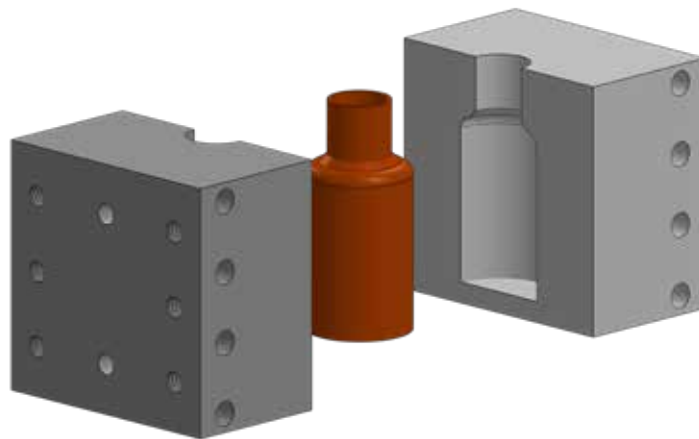
Mini3D is designed for the production of filament for 3D printing. It can be equipped with a high temperature extruder (450°C) and a double cooling system to process various types of technopolymers.

TECHNICAL SPECIFICATION	MINI3D
	single / double cooling
Screw Ø	25 mm
Filament Ø	1,75 / 2,85 mm
Throughput Max	10 kg/h
Cooling System	Water / Air and Water



mini3D

3D Printing Filament



microex B·MD

Blow Moulding

BLOW MOULDING line is designed for the production of small containers, ideal for testing the processability of polymers, compounds and masterbatches. The resulting samples are suitable for testing optical and mechanical properties and for functional packaging tests.

MAIN FEATURES

- **Compatibility with a wide range of materials**
- **Pneumatic clamping system**
- **Quick mould change system**
- **Customisable mould design**
- **Screw extraction in under 5 minutes to speed up the cleaning process**
- **Control panel to save and export process data on external USB**

MICROEX B · MD

Microex B · MD is a benchtop machine designed to produce small samples by blow moulding, equipped with the special Microex single-screw extruder. Versatile and efficient, it is ideal for rapid testing of polymeric materials with low waste and energy consumption (3 kW).

TECHNICAL SPECIFICATION	B · MD
	blow moulding
Screw Ø	17,5 mm - special lab design
Mould Size Max	73 x 62 x 60 mm
Sample Volume Max	20 cm ³
Clamping Force	650 kg
Opening Stroke	100 mm



INJECTION MOULDING line is designed for the production of small objects, ideal for testing the processability of polymers, compounds and masterbatches. The resulting samples are suitable for testing optical and mechanical properties and for functional packaging tests.

MAIN FEATURES

- **Compatibility with a wide range of materials**
- **Electromechanical clamping system**
- **Quick mould change system**
- **Customisable mould design**
- **Screw extraction in under 5 minutes to speed up the cleaning process**
- **Control panel to save and export process data on external USB**

MICROEX I • MD

Microex I·MD is the benchtop machine designed to produce small samples by injection moulding. Versatile and efficient, it is ideal for rapid testing of polymeric materials with low waste and energy consumption (3 kW).

TECHNICAL SPECIFICATION	I • MD
	injection moulding
Screw	lab design
Mould Size Max	110 x 90 mm
Sample Volume Max	8 cm ³
Clamping Force	2 ton
Opening Stroke	100 mm



microex SP

MELT SPINNING line is designed to produce continuous filament yarn from virgin and recycled polymers. The resulting samples are suitable for testing optical and mechanical properties, and material processability.

MAIN FEATURES

- **Compatibility with PP, PA, PET, and elastomeric polymers**
- **Spinnerets available with various hole size and geometries**
- **Quenching cabinet to equalise the air flow across the entire surface**
- **Gear melt pump for precise polymer flow control**
- **Adjustable interlacing unit**
- **Two draw fields configuration**
- **10" Touch screen control panel to save and export process data on USB**

MICROEX SP

Microex SP is the benchtop machine designed to produce small samples of continuous filament yarn, equipped with a Microex single-screw extruder. This machine can be used to test characteristics and formulations of different materials with low waste and energy consumption (around 3 kW).

TECHNICAL SPECIFICATION	SP
	continuous filament yarn
Screw Ø	17,5 mm - special lab design
Count	70 - 250 dtex
N. filaments	up to 40
Throughput Max	1 kg/h



NONWOVEN lines are designed to produce nonwoven samples used in a wide range of applications and industries, including automotive, construction, filtration, medical, and many others.

MAIN FEATURES

- **Compatibility with PP, Polyesters and Biopolymers**
- **High-precision melt pumps**
- **High-quality spinning dies**
- **Blow ducts system for filament cooling to achieve desired properties**
- **Screw extraction in under 5 minutes to speed up the cleaning process**
- **Control panel to save and export process data on external USB**

SPUNBOND 300 / MELTBLOWN 300

SpunBond 300 and MeltBlown 300 are the lab models designed to produce nonwovens, equipped with a 25 mm Ø extruder. These machines are suitable for testing the processability of different polymers or for small-scale production.

TECHNICAL SPECIFICATION	SPUNBOND 300	MELTBLOWN 300
	nonwoven	
Screw Ø	25 mm	
Product Width	250 mm	
Thickness	20 - 80 g/m ²	25 - 80 g/m ²
Throughput Max	8 kg/h	
Processed Materials	PP, Polyesters and Biopolymers	only PP



MICRO TFM

MICRO TFM is a benchtop thermoforming machine designed to produce small samples of trays, lids and containers. Additional features, such as plug assist and pre-blowing, can be integrated based on customer requirements.

TECHNICAL SPECIFICATION	TFM
	thermoforming
Processing Times	up to 200 seconds
Temperature Max	250°C
Surface Area Max	110 mm x 110 mm



MICRO ML

MICRO ML is a benchtop granulator designed to convert small quantities of film or plastic products into flakes. It is equipped with interchangeable, easy-to-remove screens in various mesh sizes to match the desired particle size, and can be customised to handle different material thicknesses.

TECHNICAL SPECIFICATION	ML
	benchtop granulator
Power	2,2 kW
N. Blades	12 blades
Grid Holes Ø	6 / 8 / 10 mm

MDO (MICRO)

MDO (MICRO) module enables monoaxial orientation of cast or blown films. It can be integrated into our Microex machines or used as a stand-alone unit, always ensuring full functionality and versatility. Designed for rapid tests on small batches, the MDO produces film samples used to evaluate orientation effects on mechanical, optical and barrier properties.



TECHNICAL SPECIFICATION	MDO (MICRO)
	machine direction orientation
Roll Width	120 mm
Stretching Stations	1
Stretching Ratio	up to 1:6

MDO (MINI/PILOT)

MDO (MINI/PILOT) module enables monoaxial orientation of cast or blown films. Available in vertical and horizontal configurations, it can be integrated into our MINI and PILOT lines or used as a stand-alone unit. Highly customizable, it produces film samples used to evaluate orientation effects on mechanical, optical and barrier properties, with configurations to suit various R&D needs.



TECHNICAL SPECIFICATION	MDO (MINI/PILOT)
	machine direction orientation
Rolls Width	up to 800 mm
Stretching Stations	1/2
Stretching Ratio	up to 1:10



FILTER TESTER

FILTER TESTER is an extruder designed to evaluate the dispersion of masterbatches and fillers, and to conduct quality control on virgin or recycled polymer compounds. Developed in compliance with the EN 13900-5 standard, the machine is equipped with an integrated quick filter change system, allowing for fast and easy filter replacement.

TECHNICAL SPECIFICATION	FILTER TESTER
	EN 13900-5
Screw Ø	20 / 25 mm
Composition	1 melt pump and 2 pressure sensors
Supplied Materials	EN 13900-5 compliant filters



TWO ROLLS MILL

TWO-ROLLS MILL is a manually top-fed calender designed for performing mixing, plasticising, and laminating tests on polymer samples. It produces samples that can be used to test and evaluate visual and mechanical properties, working with a wide range of virgin and recycled polymers.

TECHNICAL SPECIFICATION	TWO ROLLS MILL
	two-roll calender
Roll Widths	350 mm
Heating Type	electric
Temperature Max	300°C

MICRO HP PRESS

MICRO HP PRESS is a Hot Plate Pressing Machine.

Plat Size	150 x 150 mm
Temperature Max	400°C
Clamping Force	8 ton



MINI HP PRESS

MINI HP PRESS is a Hot Plate Pressing Machine that can be equipped with a cooling system.

Plat Size	400 x 400 mm
Temperature Max	400°C
Clamping Force	20 ton



MIX DR1

MIX DR1 is a lab mixer designed to prepare melted polymer samples without heating.

Capacity	50 - 100 g
Speed	3000 rpm
Power	5,5 KW



EUR.EX.LAB is our **extrusion testing laboratory**, where you can test the processability of your materials and obtain samples for functional and quality evaluation.

Here you can see **our machinery in action** and explore the various extrusion lines and auxiliary equipment, including the visual inspection system for cast and blown film.

During testing, our technicians will support you from **feasibility** assessment to optimisation of **extrusion settings**, and the design of **customised configurations** and solutions.

In addition, EUR.EX.MA organises **workshops** to explore processing techniques and material applications, with practical activities on our machinery.



CUSTOMER CARE



PRE-SALES

Our expert technicians will guide you in selecting the most **suitable solutions**, tailored to the specific application you wish to develop. We also offer a **testing session** at our EUR.EX.LAB.

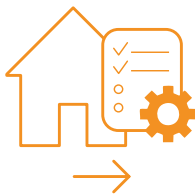
FAT

Prior to delivery, we perform a **full test at our facility** to ensure that lab extruder meets the agreed technical specifications and the highest quality standards.



SAT

We offer an additional **test session at the customer's facility**, where our technicians verify functionality and performance and provide a training session to the customer's staff.



POST-SALES

We provide reliable, responsive after-sales support to ensure the long-term performance of the equipment, including **technical assistance**, **spare parts supply** and maintenance service.





EUR.EX.MA
EUROTECH EXTRUSION MACHINERY SRL



OEUR.EX.MA
LAB & PILOT TECHNOLOGY — SYNCRO GROUP

EDITION
2025



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